



# Open Mouth Poly Bags

Pre-made PE Bottom Seal Open Mouth bags for agricultural minerals, industrial salt, lawn and garden, pool salt and chemicals, and similar markets

## Open Mouth Bags with up to 30% PCR, up to 50% PIR, or 100% Virgin Resins

INDEVCO Plastics manufactures pre-formed, heavy-duty recycled Open Mouth Bags that help customers meet their sustainability goals. We use both recycled resins from our in-house post-industrial recycled (PIR) scrap and post-consumer recycled (PCR) resins sourced from third parties. Additionally, we downgauge film, use less energy, and reduce waste going to landfill. Let's discuss your product needs to fulfill your environmental goals.

INDEVCO Plastics manufactures pre-formed Open Mouth Bags with up to 30% post-consumer-recycled (PCR), 50% in-house post-industrial-recycled (PIR), or 100% virgin resins. These polyethylene Open Mouth bags are bottom sealed for automated or manual filling and heat sealing. Request Open Mouth Poly Bags from 5 lb to 100 lb capacity for transporting and storing minerals and compounds in such forms as granules, pellets, and powders. Let's discuss meeting your sustainability objectives by sourcing recycled pre-formed bags with PIR resin or PCR resin.

## Markets

**Industrial Salt**

**Lawn & Garden**

**Minerals**

**Pet Food**

**Pool Salt & Chemicals**

## A Sustainable Packaging Choice



### 30%–50% Recycled (PIR or PCR) Resins

The reduction of virgin material strengthens the circular economy of plastics



### Downgauging for Raw Material Reduction

Keeping optimal performance while reducing excess material



### Environmentally-Friendly Water-Based Inks

Water-based inks release very few Volatile Organic Compounds (VOCs) compared to solvent-based inks



### 100% Recyclable

This packaging can be entirely recycled to reduce waste going to landfill



**Let's discuss your sustainability goals**

# Specifications

## FILM SPECIFICATIONS

Material	LLDPE/HDPE with 100% virgin resins or 30-50% recycled resins
Bag Width	13" – 23"
Gauge	3.0 mil – 7.0 mil
Density	0.993 kg/m3 (for recycled blend)
Capacity	5lbs – 100lbs

## OPTIONAL FEATURES

- Flexographic printing:  
Front-to-back combination  
up to 8 colors
- EZ Open
- UV Inhibitor 1-year protection
- Embossing
- Micro perforations
- Anti-slip agent
- Anti-skid coating
- Handle
- Corner seals
- Tack seals for gusseted bags

## Let's Get In Touch

Our team of experts work to show our customers how we can customize our Open Mouth Polybags to your product needs and reduce your carbon footprint and energy consumption.

# Product Features



## CUSTOM SIZING AND APPEARANCE

Format packaging to fulfill product requirements with Open Mouth Poly Bags ranging from 5lb to 100lb capacity. Additional customizations include clarity, gloss & stiffness properties to keep packaging in pristine alignment with customer brands.



## SUITABLE FOR AUTOMATIC OR MANUAL FILLING LINES

Fill product using automated or manual filling with Open Mouth Bags pre-sealed bottom. The high seal performance packages contents securely to prevent gaps on closure.



## PACKAGE RESILIENCE

Transport contents with confidence using Open Mouth Bags, which are designed to resist moderate puncture and burst causing forces.



## ADDITIONAL CONSTRUCTIONS

Keep products protected and fresh using Open Mouth Bags with further customization options of anti-skid, anti-slip, and Ultraviolet Inhibitor agents for additional palletization assurance. For more ease of use, handle and EZ Open features can be added for customer convenience.

